## AMENDMENTS TO CLAIMS

Please amend the claims as follows. This listing of claims will replace all prior versions, and listings, of claims in the application.

- 1. (canceled)
- 2. (canceled)
- 3. (canceled)
- 4. (canceled)
- 5. (canceled)
- 6. (canceled)
- 7. (canceled)
- 8. (currently amended) A device for dampening a vibratable surface of a musical instrument comprising:

a patch comprising a resilient, pliable, adhesive, <u>substantially oil-free</u> body and an integral flexible base; and

a second patch, the second patch for stacking on the first patch, the first patch for attaching to the vibratable surface; and wherein no portion of the patch is positioned on the vibratable surface of the musical instrument at in other than a point of impact.

- 9. (canceled)
- 10. (canceled)
- 11. (currently amended) A device for dampening a vibratable surface of a musical instrument comprising:

a patch comprising a resilient, pliable, adhesive oil-free body and an integral flexible base, where in the base is foam;

wherein the patch includes a top and bottom surface and the foam is closer to one of the top surface or the bottom surface than the other; and

wherein <u>no portion of</u> the patch is positioned on the vibratable surface <u>of the musical</u> instrument at in other than a point of impact.

- 12. (canceled)
- 13. (currently amended) A method for manufacturing a patch for application to a vibratable surface of a musical instrument, the method comprising the steps of:

providing a flat surface;

applying the polyurethane mix to the flat surface;

laying a sheet of base material other than a woven fabric onto the polyurethane mix;

allowing the polyurethane mix to cure;

releasing the cured polyurethane mix and base material from the flat surface; and applying the cured polyurethane mix and base material to a vibratable surface of the musical instrument wherein no portion of the cured polyurethane mix and base material is applied at a point of impact.

- 14. (original) The method of claim 13 wherein the providing step includes a step of providing a release sheet on the flat surface.
- 15. (original) The method of claim 14 further including, after the laying step, a step of removing any trapped air from the mix prior to curing;
- 16. (original) The method of claim 15 further including the step of cutting the cured/mixed sheet to a pre-selected shape.
- 17. (original) The method of claim 16 wherein the pre-selected shape is a rectangle with an area between about 1 sq. inch and 12 sq. inches.

- 18. (canceled)
- 19. (canceled)
- 20. (canceled)
- 21. (canceled)
- 22. (canceled)
- 23. (canceled)
- 24. (canceled)
- 25. (canceled)
- 26. (canceled)
- 27. (New) A device for dampening a vibratable surface of a musical instrument comprising:

  a patch comprising a resilient, pliable, adhesive body, and an integral flexible base, wherein
  the base is foam;

wherein the patch includes a top and bottom surface and the foam is closer to one of the top surface or the bottom surface than the other; and

wherein the patch is positioned on the underside of a vibratable surface of the musical instrument.

- 28. (New) The device of claim 27 wherein the patch is positioned on the underside of a vibratable surface at a point other than opposite the point of impact.
- 29. (New) A device for dampening a vibratable surface of a musical instrument comprising:

  a patch comprising a resilient, pliable, adhesive body, and an integral flexible base, wherein
  the base is foam and substantially oil-free; and

wherein the patch is positioned on the underside of a vibratable surface of the musical instrument at a point other than opposite the point of impact.